



EXOTAP® VC-10 Oil

Coolant-Through Taps Designed for Difficult to Machine Materials

ABOUT OSG

DRILLING

THREADING

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List 350

EXOTAP® VC-10 VPO-POT, DIN Overall Length



EDP	Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes
			L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)	
35000408	M6 x 1	D5	80.00	12.00	30.00	6.48	4.85	7.94	3
35000508	M8 x 1	D5	90.00	15.00	35.00	8.08	6.05	9.53	3
35000608	M8 x 1.25	D5	90.00	15.00	35.00	8.08	6.05	9.53	3
35000708	M10 x 1.25	D5	100.00	18.00	39.00	9.68	7.26	11.11	3
35000808	M10 x 1.5	D6	100.00	18.00	39.00	9.68	7.26	11.11	3
35000908	M12 x 1.25	D5	100.00	21.00	32.00	9.32	6.99	11.11	3
35001008	M12 x 1.5	D6	100.00	21.00	32.00	9.32	6.99	11.11	3
35001108	M12 x 1.75	D6	110.00	21.00	32.00	9.32	6.99	11.11	3
35001208	M14 x 1.5	D6	100.00	24.00	36.00	10.90	8.18	12.70	3
35001308	M14 x 2	D7	110.00	24.00	36.00	10.90	8.18	12.70	3
35001408	M16 x 1.5	D6	100.00	24.00	36.00	12.19	9.14	14.29	4
35001508	M16 x 2	D7	110.00	24.00	36.00	12.19	9.14	14.29	4
35001608	M18 x 1.5	D6	110.00	30.00	43.00	13.77	10.31	15.88	4
35001708	M18 x 2.5	D7	125.00	30.00	43.00	13.77	10.31	15.88	4
35001808	M20 x 1.5	D6	125.00	30.00	44.00	16.56	12.42	17.46	4
35001908	M20 x 2.5	D7	140.00	30.00	44.00	16.56	12.42	17.46	4
35002008	M22 x 1.5	D6	125.00	30.00	44.00	17.70	13.28	19.05	4
35002108	M22 x 2.5	D7	140.00	30.00	44.00	17.70	13.28	19.05	4
35002208	M24 x 1.5	D6	140.00	36.00	51.00	19.30	14.48	19.05	4
35002308	M24 x 3	D8	160.00	36.00	51.00	19.30	14.48	19.05	4

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

EXT

P					M			K	N		S		H						
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel						
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium							
Low	Medium	High			300	400	17-4 PH		6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1065	4140	4340															
1018	1045		⊙	○			⊙				○	○	⊙	○					
			15-30 SFM	10-25 SFM		12-45 SFM	8-20 SFM				8-15 SFM	8-15 SFM	15-35 SFM	10-20 SFM					

○ Good ⊙ Best

